

Technical Data Sheet

Accutech CP0436C20L1

Polypropylene Copolymer
LyondellBasell Industries
Engineering Plastics

General			
Filler / Reinforcement	• Calcium Carbonate, 20% Filler by Weight		
Forms	• Pellets		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.02	1.02 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	12 g/10 min	12 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	189000 psi	1300 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	2900 psi	20.0 MPa	
Break	2320 psi	16.0 MPa	
Tensile Elongation			ASTM D638
Yield	4.0 %	4.0 %	
Break	80 %	80 %	
Flexural Modulus	160000 psi	1100 MPa	ASTM D790
Flexural Strength	3480 psi	24.0 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	2.7 ft·lb/in	150 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	60	60	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	126 °F	52.0 °C	
264 Psi (1.8 Mpa), Unannealed	194 °F	90.0 °C	

Additional Information			
Ash Content, ASTM D2584: 20%			

Notes

These are typical property values not to be construed as specification limits.